



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4635-041
Job Sheet 167051-F



Part No: D4635-041

Job Qty: 1 pcs

Part Name: Fwd Ceiling Panel Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Small Fab	
100	Small Fab	1 pcs		11/17/17	0.00	1.00	Small Fab	
110	Small Fab	1 pcs		11/17/17	0.00	0.00	Small Fab	
120	QC	1 pcs		11/17/17	0.00	0.00	QC5	17-12-29
130	Packaging	1 pcs		11/17/17	0.00	0.00	Packaging3	
140	QC	1 pcs		11/17/17	0.00	0.00	QC21	

Part Op 100 - *** APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET
Descriptions: DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: 1- Assemble as per Dwg D4635-041 2-
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4635-141 5025757	1	0	0	0
	- D4646-1 5022326	2	25	0	0
	- D4652-3 5022325	2	0	0	0
	- D4652-5 5022324	2	11	0	0
	5022323 - D4655-1 5022322	2	17	0	0
	- D4708-9 5022321	2	5	0	0
	- D4728-041 5022319	1	9	0	0
	- D4728-043 5022318	1	12	0	0
	- D4728-059 F124187-1	1	12	0	0
	- D4743-1 5022316	2	22	0	0
	- MS21044-N08 5022314	8	86	0	0
	5022313 - MS21919-WDG8 PM138207-03	8	30	0	0
	- MS24693-BB51 5022309	8	323	0	0
	- NAS1149DN832J 5022304	8	1,752	0	0
	- PLT1.5M-01 5022300	7	2,950	0	0

Part Specifications

Specifications could not be found.

Plex 10/23/17 2:30 PM dart.poulin.mario



DART
AEROSPACE
SC27446



Fwd Ceiling Panel Assembly, LH

PART NO: D4635 - 041

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/29/17

Job No: 167051 - F

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com